

Instruction Manual

R 5

Oil-Lubricated Rotary Vane Vacuum Pumps

RA 0750 A



Ateliers Busch S.A.
Zone industrielle, 2906 Chevenez
Switzerland

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1 Safety

Prior to handling the machine this instruction manual should be read and understood. If anything needs to be clarified please contact your Busch representative.

Read carefully before use and keep for future reference.

This instruction manual remains valid as long as the customer does not change anything on the product.

The machine is intended for industrial use. It must be handled only by technically trained personnel.

The machine has been designed and manufactured according to state-of-the-art methods. Nevertheless, residual risks may remain. This instruction manual highlights potential hazards where appropriate. Safety notes and warning messages are tagged with one of the keywords DANGER, WARNING, CAUTION, NOTICE and NOTE as follows:

DANGER

... indicates an imminent dangerous situation that will result in death or serious injuries if not prevented.

WARNING

... indicates a potentially dangerous situation that could result in death or serious injuries.

CAUTION

... indicates a potentially dangerous situation that could result in minor injuries.

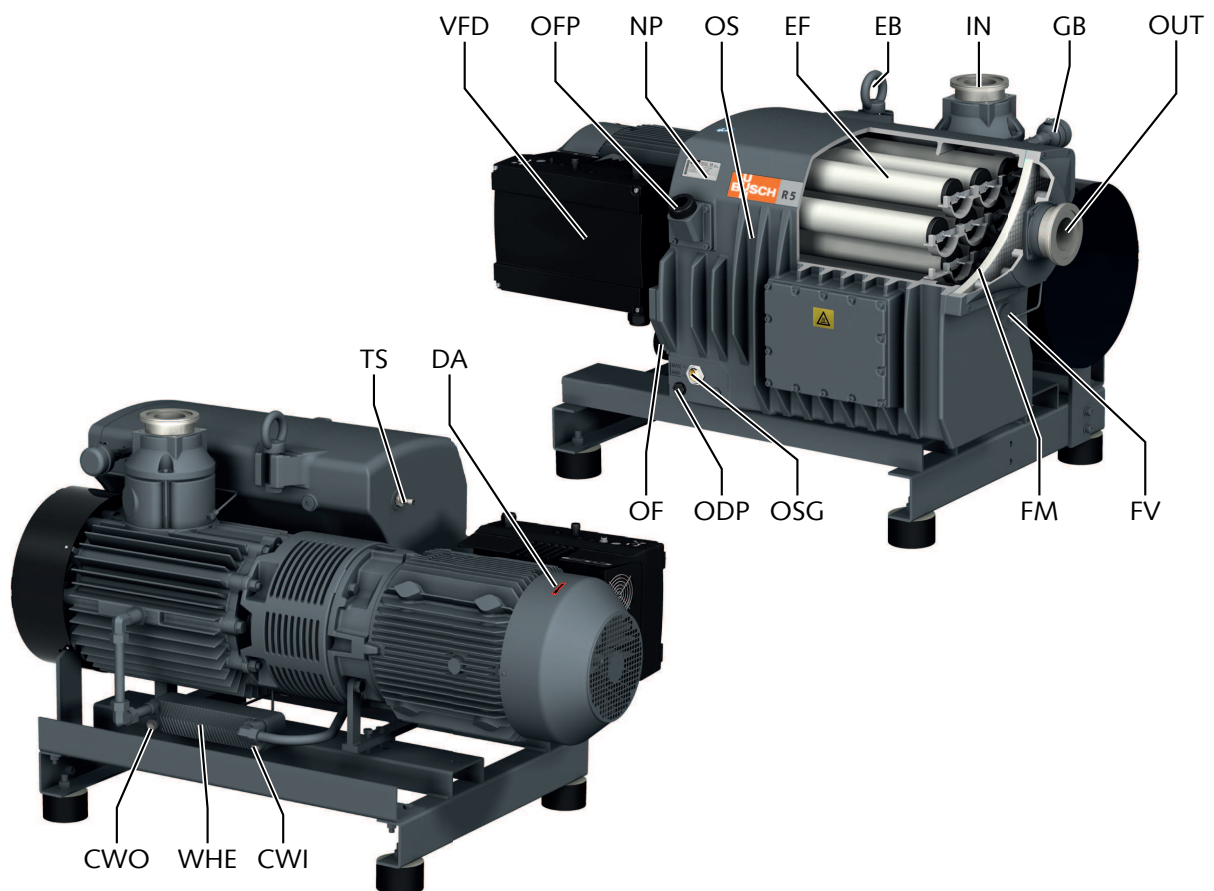
NOTICE

... indicates a potentially dangerous situation that could result in damage to property.

NOTE

... indicates helpful tips and recommendations, as well as information for efficient and trouble-free operation.

2 Product Description



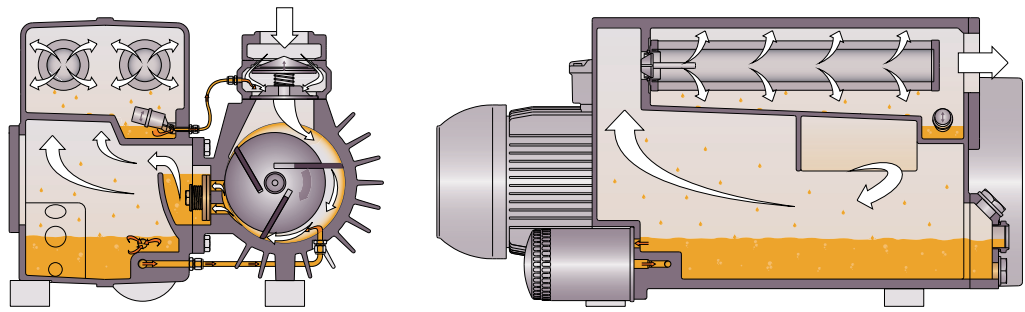
IN	Suction connection	OUT	Discharge connection
DA	Directional arrow	VFD	Variable-frequency drive
OFP	Oil fill plug	EF	Exhaust filter
OSG	Oil sight glass	NP	Nameplate
ODP	Oil drain plug	OF	Oil filter
EB	Eye bolt	OS	Oil separator
GB	Gas ballast valve	FM	Filter material
WHE	Water-oil heat exchanger	TS	Temperature switch
FV	Float valve	CWI	Cooling water inlet
CWO	Cooling water outlet		

NOTE

Technical term.

In this instruction manual, we consider that the term 'machine' refers to the 'vacuum pump'.

2.1 Operating Principle



The machine works on the rotary vane principle.

The oil seals the gaps, lubricates the vanes and takes away compression heat.

The oil filter cleans the circulating oil.

Exhaust filters separate the oil from the discharged gas.

2.2 Application

The machine is intended for the suction of air and other dry, non-aggressive, non-toxic and non-explosive gases.

Conveying of other media leads to an increased thermal and/or mechanical load on the machine and is permissible only after a consultation with Busch.

The machine is intended for the placement in a non-potentially explosive environment.

The machine is capable of maintaining ultimate pressure.

The machine is suitable for continuous operation.

Permitted environmental conditions see Technical Data [► 25].

2.3 Standard Features

2.3.1 Water Cooling

The water-oil heat exchanger allows the machine to have a suitable oil cooling.

2.3.2 Variable-Frequency Drive

The machine is equipped in standard (50 Hz version) with a variable-frequency drive.

However, a three-phase motor without variable-frequency drive may be optionally delivered (60 Hz version).

2.3.3 Gas Ballast Valve

It mixes the process gas with a limited quantity of ambient air to counteract the condensation of vapour inside the machine.

2.3.4 Temperature Switch "Gas"

The temperature switch monitors the gas temperature of the machine.

The machine must be stopped when the gas reaches 110 °C.

2.4 Optional Accessories

2.4.1 Temperature Switch "Oil"

The temperature switch monitors the oil temperature of the machine.

Depending on the oil type, the machine must be stopped when the oil reaches a certain temperature, see Oil [► 25].

2.4.2 Resistance Thermometer

The resistance thermometer monitors the oil temperature of the machine.

Depending on the oil type, a warning and a trip signals must be set, see Oil [► 25].

2.4.3 Level and Temperature Switch

The level switch with integrated temperature switch monitors the oil level and the oil temperature. It has one level switch point and two temperature switch points.

The machine must be stopped when the oil level is too low or, depending on the oil type, when the oil reaches a certain temperature, see Oil [► 25].

2.4.4 Pressure Switch

The pressure switch monitors the pressure in the oil separator.

The machine must be stopped when the gas reaches a certain pressure, see Wiring Diagram Pressure Switch (Optional) [► 15].

2.4.5 Pressure Transmitter

The pressure transmitter monitors the pressure in the oil separator.

A warning and a trip signals must be set, see Wiring Diagram Pressure Transmitter (Optional) [► 15].

3 Transport



WARNING

Suspended load.

Risk of severe injury!

- Do not walk, stand or work under suspended loads.

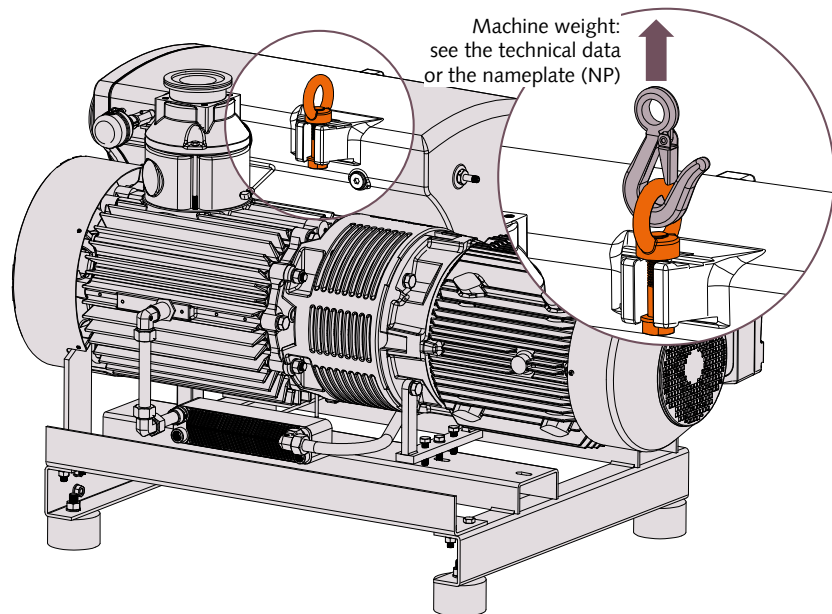


NOTICE

In case the machine is already filled with oil.

Tilting a machine that is already filled with oil can cause large quantities of oil to ingress into the cylinder. Starting the machine with excessive quantities of oil in the cylinder will immediately break the vanes and ruin the machine!

- Drain the oil prior to every transport or always horizontally transport the machine.



- Check the machine for transport damage.

In case of the machine being secured to a base plate:

- Remove the fixations.

WARNING

Lifting the machine using the motor eye bolt.

Risk of severe injury!

- Do not lift the machine using the eye bolt fitted to the motor. Only lift the machine as previously shown.

4 Storage

- Seal all apertures with adhesive tape or reuse provided caps.

NOTICE

Long storage time.

Risk of damage to the machine!

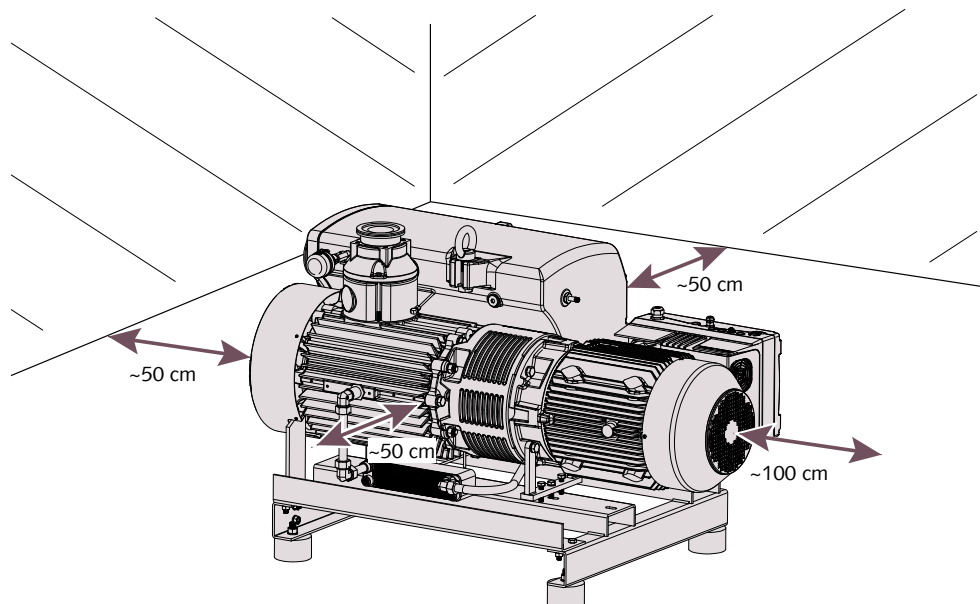
- Due to a long storage time the capacitors of the drive can lose efficiency because of electrochemical processes. In worst case it can lead to a short-circuit and therefore to a damage to the drive of the machine.
- Connect the machine every 18 months for 60 minutes to the mains.

In case of storage of more than 3 months is scheduled:

- Wrap the machine in a corrosion inhibiting film.
- Store the machine indoors, dry, dust free and if possible in original packaging preferably at temperatures between 0 ... 40 °C.

5 Installation

5.1 Installation Conditions



- Make sure that the environment of the machine is not potentially explosive.
- Make sure that the ambient conditions comply with the Technical Data [► 25].
- Make sure that the environmental conditions comply with the protection class of the motor.
- Make sure that the installation space or location is vented such that sufficient cooling of the machine is provided.
- Make sure that cooling air inlets and outlets are not covered or obstructed and that the cooling air flow is not affected adversely in any other way.
- Make sure that the oil sight glass (OSG) remains easily visible.
- Make sure that enough space remains for maintenance work.
- Make sure that the machine is placed or mounted horizontally, a maximum of 1° in any direction.
- Check the oil level, see Oil Level Inspection [► 18].
- Make sure that all provided covers, guards, hoods, etc. are mounted.
- Make sure that the cooling water complies with the requirements, see Cooling Water Connection [► 11].

If the machine is installed at an altitude greater than 1000 meters above sea level:

- Contact your Busch representative, the motor should be derated or the ambient temperature limited.

5.2 Connecting Lines / Pipes

- Make sure that the connection lines cause no stress on the machine's connection, if necessary use flexible joints.
- Make sure that the line size of the connection lines over the entire length is at least as large as the connections of the machine.

In case of very long connection lines it is advisable to use larger line sizes in order to avoid a loss of efficiency. Seek advice from your Busch representative.

5.2.1 Suction Connection

WARNING

Unprotected suction connection.

Risk of severe injury!

- Do not put hand or fingers in the suction connection.

NOTICE

Intruding foreign objects or liquids.

Risk of damage to the machine!

In case of the inlet gas contains dust or other foreign solid particles:

- Install a suitable filter (5 micron or less) upstream the machine.

Connection size:

- ISO-K 100

Depending on the specific order, other connection dimensions may apply.

If the machine is used as part of a vacuum system:

- Busch recommends the installation of an isolation valve in order to prevent the oil from flowing back to the vacuum system.

5.2.2 Discharge Connection

CAUTION

The discharge gas contains small quantities of oil.

Risk to health!

If air is discharged into rooms where persons are present:

- Make sure that sufficient ventilation is provided.

Connection size:

- ISO-K 100

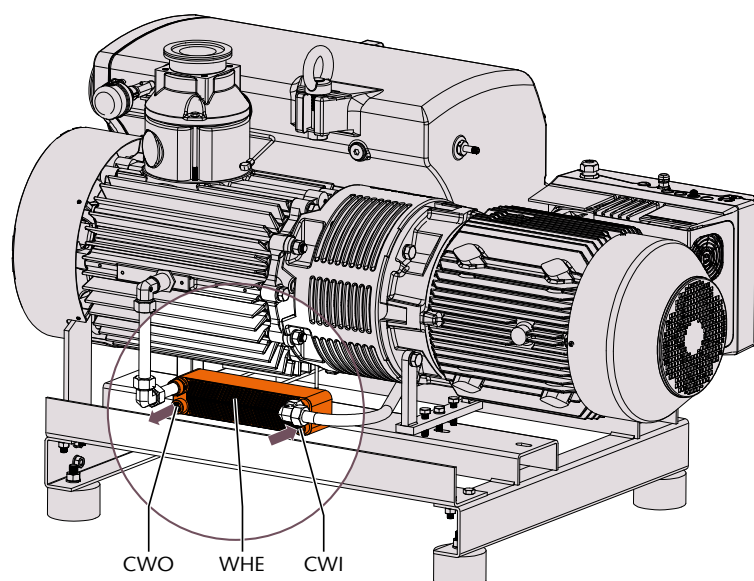
Depending on the specific order, other connection dimensions may apply.

- Make sure that the discharged gas will flow without obstruction. Do not shut off or throttle the discharge line or use it as a pressurised air source.

Unless the aspirated air is discharged to the environment right at the machine:

- Make sure that the discharge line either slopes away from the machine or provide a liquid separator or a siphon with a drain cock, so that no liquids can flow back into the machine.

5.2.3 Cooling Water Connection



CWI Cooling water inlet CWO Cooling water outlet
WHE Water-oil heat exchanger

Connection size:

- G1/2, ISO 228-1 (CWI / CWO)

- Make sure that the cooling water complies with the following requirements:

Min. supply capacity	l/min	5
Water pressure	bar	2 ... 6
Supply temperature	°C	+5 ... +35
Required pressure differential across supply and return	bar	≥ 1

- To reduce the maintenance effort and ensure a long product lifetime we recommend the following cooling water quality:

Hardness	mg/l (ppm)	< 90
Properties	Clean & clear	
PH value		7 ... 8
Particle size	µm	< 200
Chloride	mg/l	< 100
Electrical conductivity	µS/cm	≤ 100
Free chloride	mg/l	< 0.3
Materials in contact with the cooling water	Stainless steel, copper and cast iron	

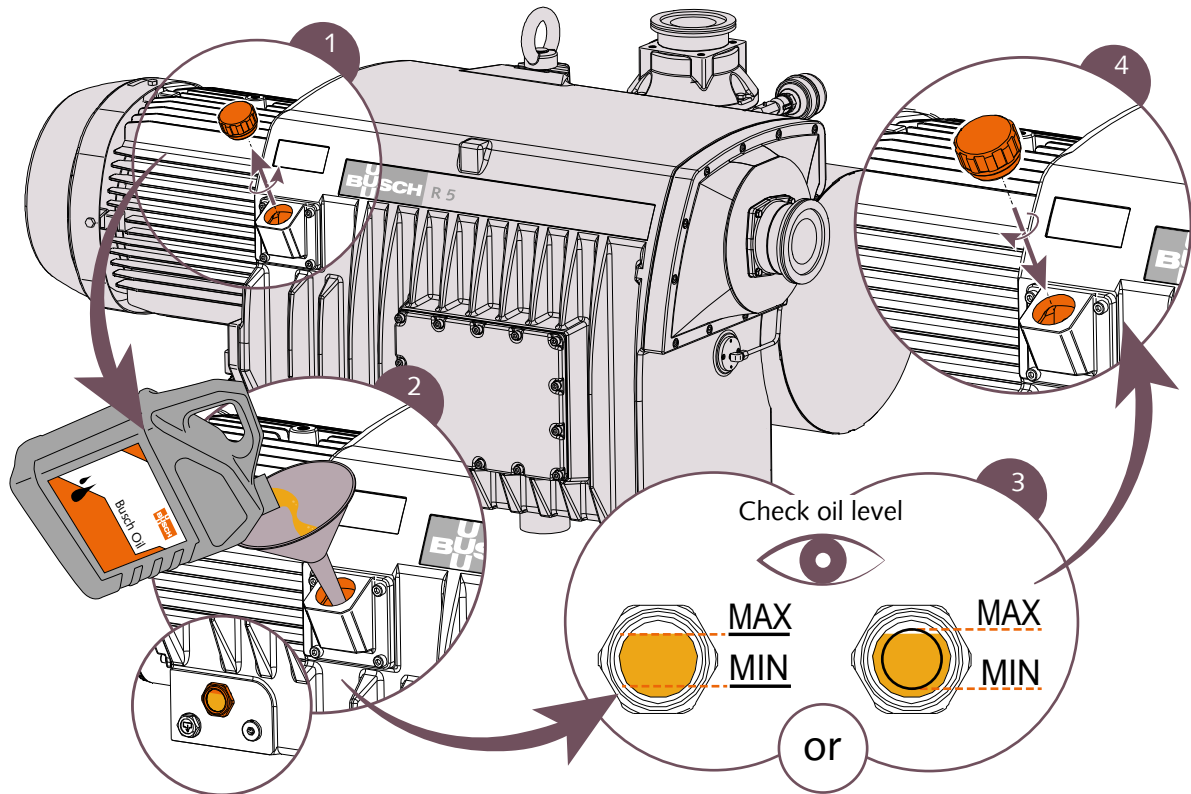
NOTE

Water hardness unit conversion.

1 mg/l (ppm) = 0.056 °dh (german degree) = 0.07 °e (english degree) = 0.1 °fH (french degree)

5.3 Filling Oil

For oil type and oil capacity see Technical Data [► 25] and Oil [► 25].



5.4 Electrical Connection



Live wires.

Risk of electrical shock.

- Electrical installation work must only be executed by qualified personnel.

5.4.1 Electrical Connection of the Variable-Frequency Drive (50 Hz version)

- Make sure that the power supply for the drive is compatible with the data on the nameplate of the variable-frequency drive.
- Make sure that the motor of the machine will not be affected by electric or electro-magnetic disturbance from the mains; if necessary seek advice from Busch.
- Connect the protective earth conductor.
- Electrically connect the variable-frequency drive (VFD).

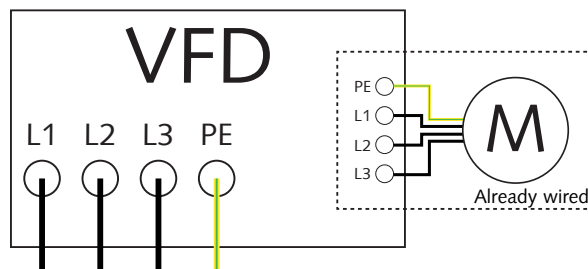
5.4.2 Wiring Diagram Variable-Frequency Drive

CAUTION

The machine can start immediately when power is supplied.

Risk of inadvertent start-up!

- Make sure that a start-up will not lead to a dangerous situation.



5.4.3 Electrical Connection of the Three-Phase Motor (60 Hz version)

- Make sure that the power supply for the motor is compatible with the data on the nameplate of the motor.
- Provide an overload protection according to EN 60204-1 for the motor.
- Make sure that the motor of the machine will not be affected by electric or electro-magnetic disturbance from the mains; if necessary seek advice from Busch.
- Connect the protective earth conductor.
- Electrically connect the motor.

NOTICE

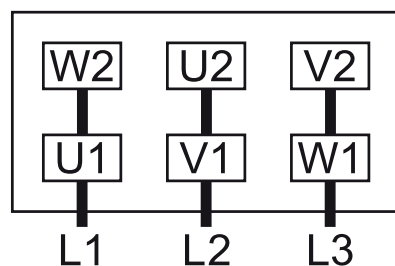
Incorrect connection.

Risk of damage to the motor!

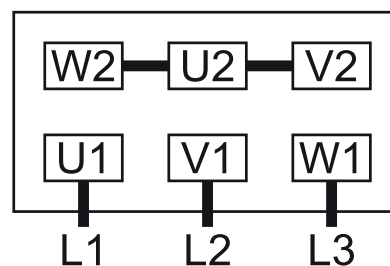
- The wiring diagrams given below are typical. Check the inside of the terminal box for motor connection instructions/diagrams.

5.4.4 Wiring Diagram Three-Phase Motor

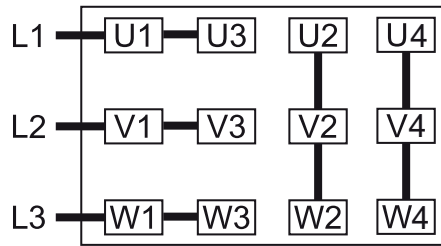
Delta connection (low voltage):



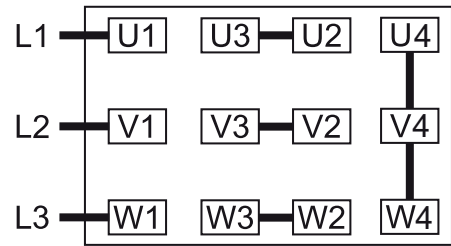
Star connection (high voltage):



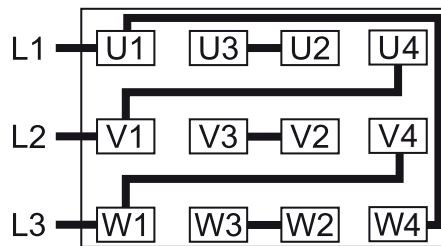
Double star connection, multi-voltage motor with 12 pins (low voltage):



Star connection, multi-voltage motor with 12 pins (high voltage):



Delta connection, multi-voltage motor with 12 pins (middle voltage):



! NOTICE

Incorrect direction of rotation.

Risk of damage to the machine!

- Operation in the wrong direction of rotation can destroy the machine in a short time! Prior to starting-up make sure that the machine is operated in the right direction.
- Determine the intended direction of rotation with the arrow (stuck on or cast).
- Jog the motor briefly.
- Watch the fan wheel of the motor and determine the direction of rotation just before the fan wheel stops.

If the rotation must be changed:

- Switch any two of the motor phase wires.

5.5 Electrical Connection of the Monitoring Devices

i NOTE

In order to prevent potential nuisance alarms, Busch recommends that the control system is configured with a time delay of at least 10 seconds.

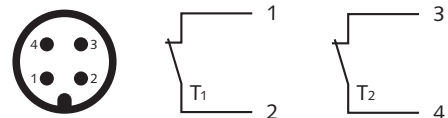
5.5.1 Wiring Diagram Temperature Switch "Gas"

Part no.: 0651 563 747

Connector: M12x1, 4-pin

$U = \leq 250 \text{ V AC/DC (50/60 Hz)}$; $I = \leq 1 \text{ A}$

Switch point: T_1 pin 1 + 2 = 110°C



1 = Brown ; 2 = White ;
3 = Blue ; 4 = Black

5.5.2 Wiring Diagram Temperature Switch "Oil" (Optional)

Part no.: 0651 563 747

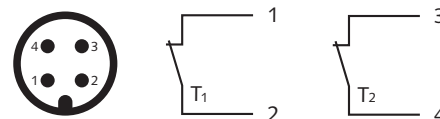
Connector: M12x1, 4-pin

$U = \leq 250 \text{ V AC/DC (50/60 Hz)}$; $I = \leq 1 \text{ A}$

Switch point:

T_1 pin 1 + 2 = $110 \text{ }^\circ\text{C}^*$

T_2 pin 3 + 4 = $130 \text{ }^\circ\text{C}^*$



1 = Brown ; 2 = White ;
3 = Blue ; 4 = Black

* The switch point value depends on the oil type, see Oil [► 25].

5.5.3 Wiring Diagram Resistance Thermometer (Optional)

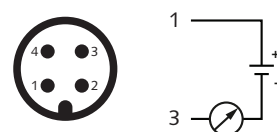
Part no.: 0651 563 753

Connector: M12x1, 4-pin

$U = 10 \dots 35 \text{ VDC}$

4 ... 20 mA ► 0 ... 150 °C

Warning / trip signals: see Oil [► 25].



1 = Brown ; 3 = Blue

5.5.4 Wiring Diagram Level and Temperature Switch (Optional)

Part no.: 0652 563 748

Connector: M12x1, 4-pin

$U = \leq 230 \text{ V AC/DC (50/60 Hz)}$;

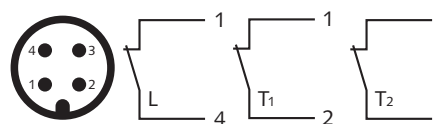
$I = \leq 0.5 \text{ A}$

Switch point:

L pin 1 + 4 = low level

T_1 pin 1 + 2 = $110 \text{ }^\circ\text{C}^*$

T_2 pin 1 + 3 = $130 \text{ }^\circ\text{C}^*$



1 = Brown ; 2 = White ;
3 = Blue ; 4 = Black

* The switch point value depends on the oil type, see Oil [► 25].

5.5.5 Wiring Diagram Pressure Switch (Optional)

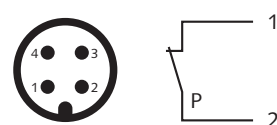
Part no.: 0653 563 750

Connector: M12x1, 4-pin

$U = \leq 250 \text{ V AC/DC (50/60 Hz)}$; $I = \leq 4 \text{ A}$

Switch point:

P pin 1 + 2 = 0.6 bar (overpressure)



1 = Brown ; 2 = White

5.5.6 Wiring Diagram Pressure Transmitter (Optional)

Part no.: 0653 563 751

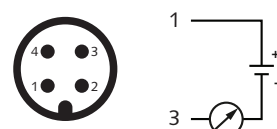
Connector: M12x1, 4-pin

$U = 10 \dots 35 \text{ VDC}$

4 ... 20 mA ► 0 ... 1 bar

Warning signal:

$P_{\text{warning}} = 0.4 \text{ bar (overpressure)}$



1 = Brown ; 3 = Blue

Trip signal:

$P_{\text{trip}} = 0.6 \text{ bar (overpressure)}$

6 Commissioning

NOTICE

The machine is shipped without oil.

Operation without oil will ruin the machine in short time!

- Prior to commissioning, the machine must be filled with oil, see Filling Oil [► 12].

CAUTION

During operation the surface of the machine may reach temperatures of more than 70°C.

Risk of burns!

- Avoid contact with the machine during and directly after operation.



CAUTION

Noise of running machine.

Risk of damage to hearing!

If persons are present in the vicinity of a non noise insulated machine over extended periods:

- Make sure that ear protection is being used.
- Make sure that the installation conditions (see Installation Conditions [► 9]) are complied with.
- Open the water supply.
- Switch on the machine.
- Make sure that the maximum permissible number of starts does not exceed 12 starts per hour.
- After few minutes of operation, check the oil level and top up if necessary.

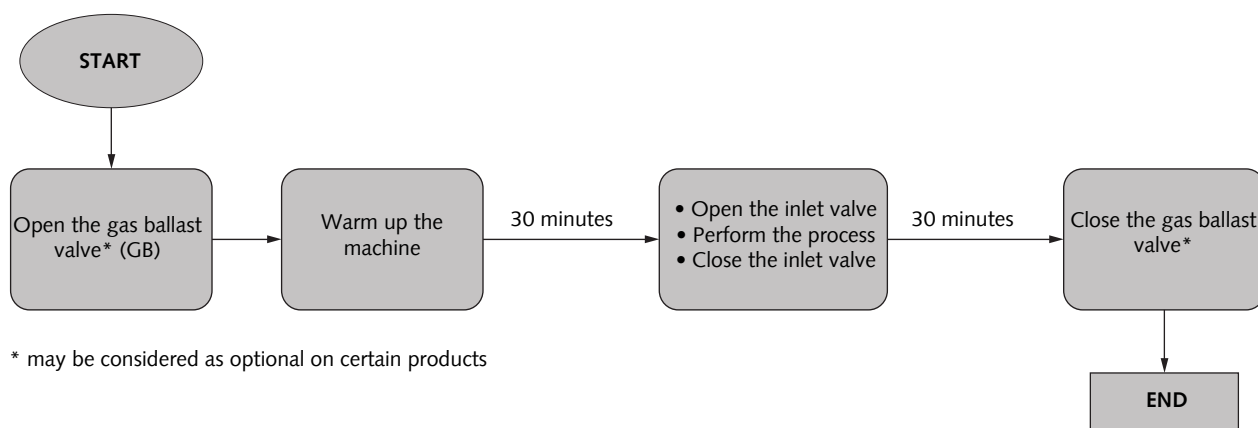
As soon as the machine is operated under normal operating conditions:

- Measure the motor current and record it as reference for future maintenance and troubleshooting work.

6.1 Conveying Condensable Vapours

Water vapour within the gas flow is tolerated within certain limits. The conveyance of other vapours shall be agreed upon with Busch.

If condensable vapours are to be conveyed:



7 Maintenance



WARNING

Machines contaminated with hazardous material.

Risk of poisoning!

Risk of infection!

If the machine is contaminated with hazardous material:

- Wear appropriate personal protective equipment.

CAUTION

Hot surface.

Risk of burns!

- Prior to any action requiring touching the machine, let the machine cool down first.
- Shut down the machine and lock against inadvertent start up.
- Vent the connected lines to atmospheric pressure.
- Turn off the water supply.

If necessary:

- Disconnect all connections.

7.1 Maintenance Schedule

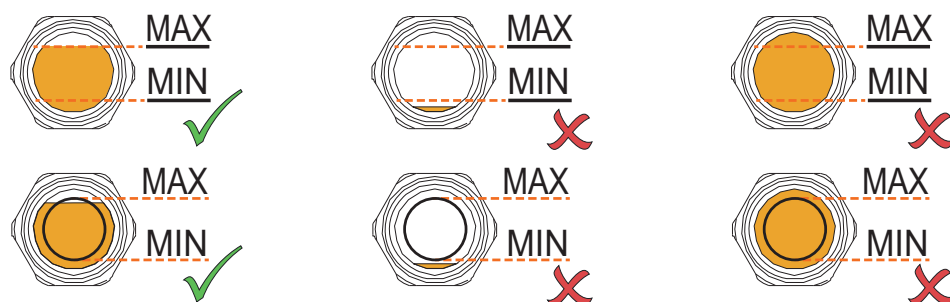
The maintenance intervals depend very much on the individual operating conditions. The intervals given below are desired to be considered as starting values which should be shortened or extended as appropriate. Particularly heavy duty operation, such as high dust loads in the environment or in the process gas, other contamination or ingress of process material, can make it necessary to shorten the maintenance intervals significantly.

Interval	Maintenance work
Weekly	• Check the oil level, see Oil Level Inspection [► 18]. • Check the machine for oil leaks - in case of leaks have the machine repaired (contact Busch).
Monthly	In case of an inlet filter being installed: • Check the inlet filter cartridge, replace if necessary.

Every 2000 hours, at the latest after 6 months	Change the oil, the oil filter (OF) and the exhaust filters (EF).
Every 6 months	- Clean the machine from dust and dirt. In case of a gas ballast valve (GB) being installed: - Clean the filter of the gas ballast valve.
Every 5 years	Have a major overhaul on the machine (contact Busch).

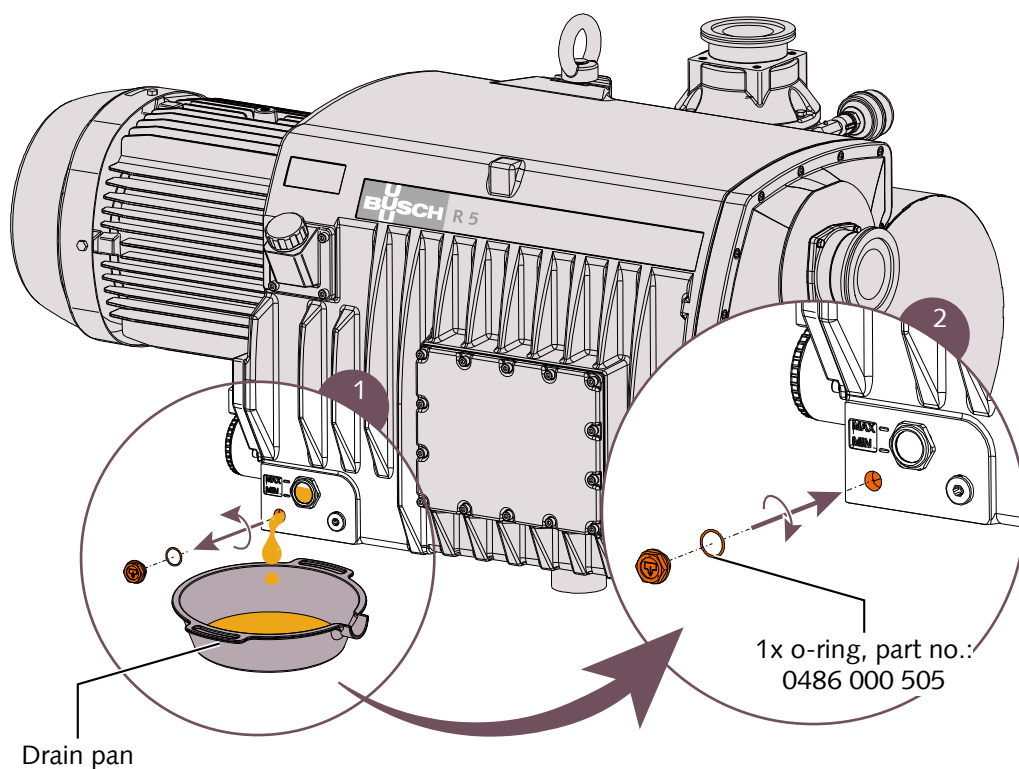
7.2 Oil Level Inspection

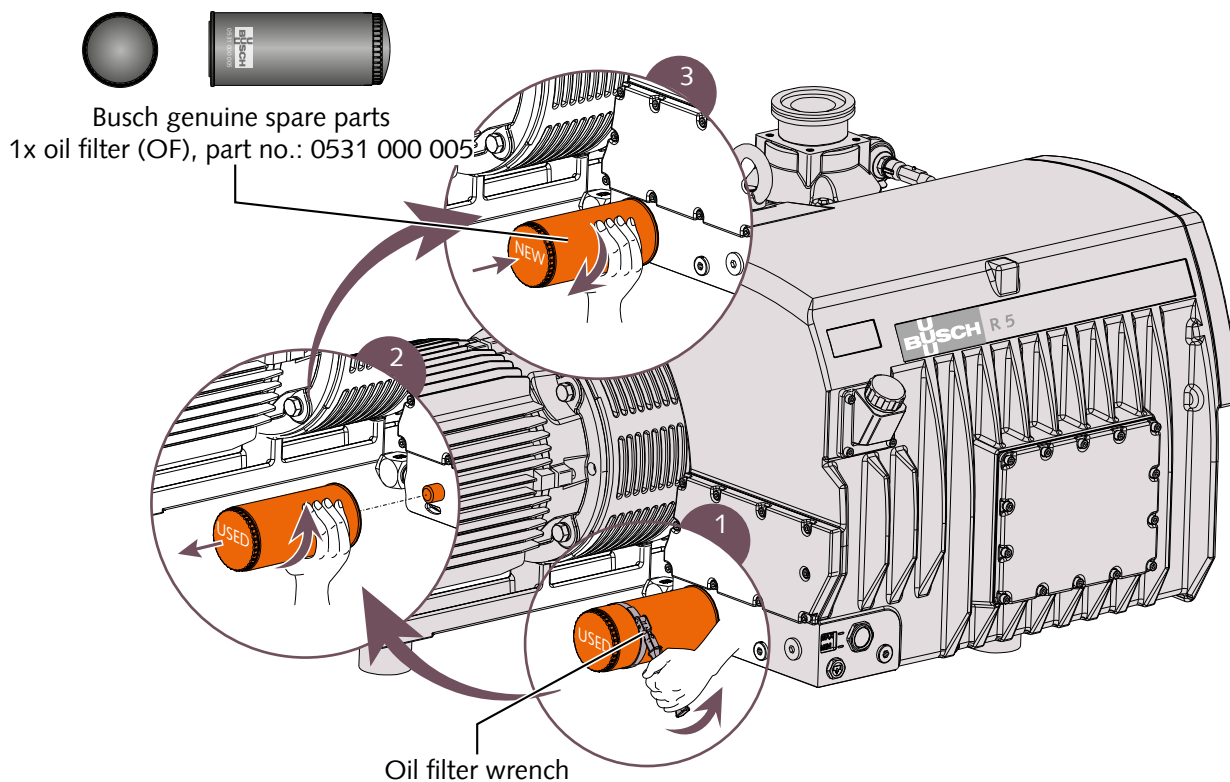
- Shut down the machine.
- When the machine is stopped, wait 1 minute before checking the oil level.



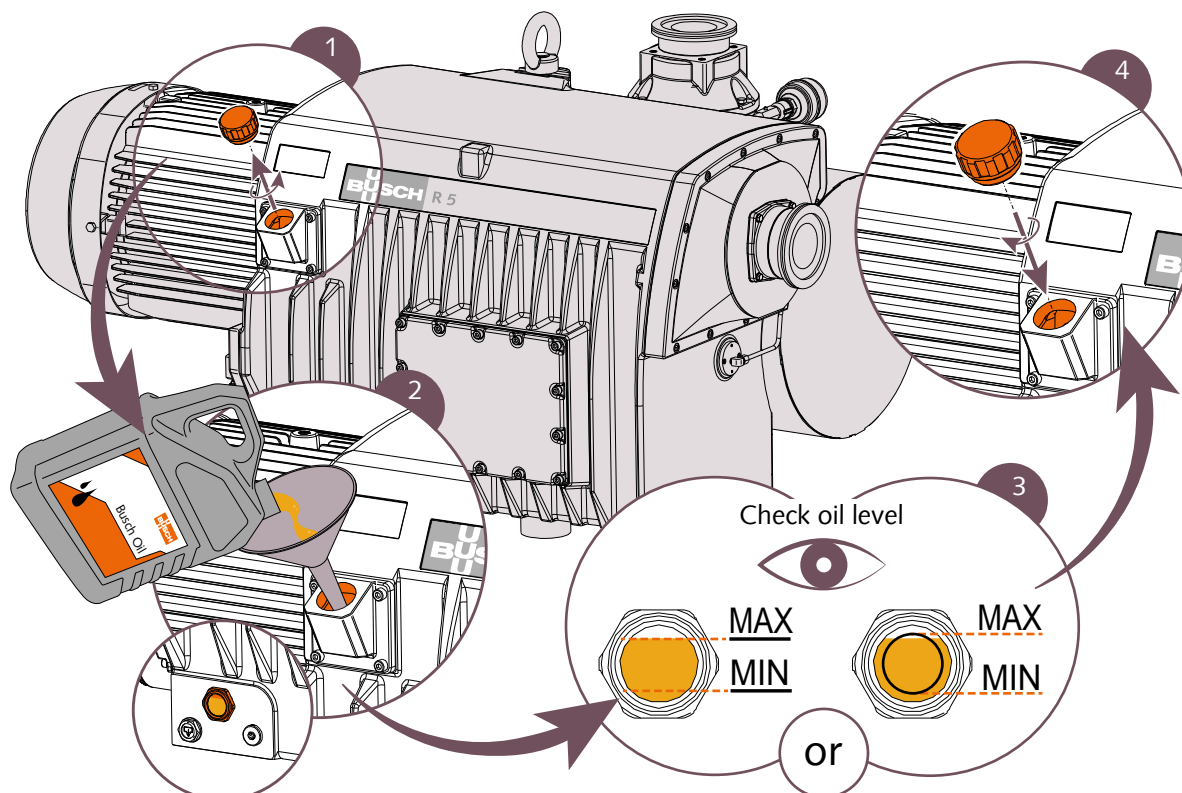
- Fill up if necessary, see Oil Filling [► 12].

7.3 Oil and Oil Filter Change

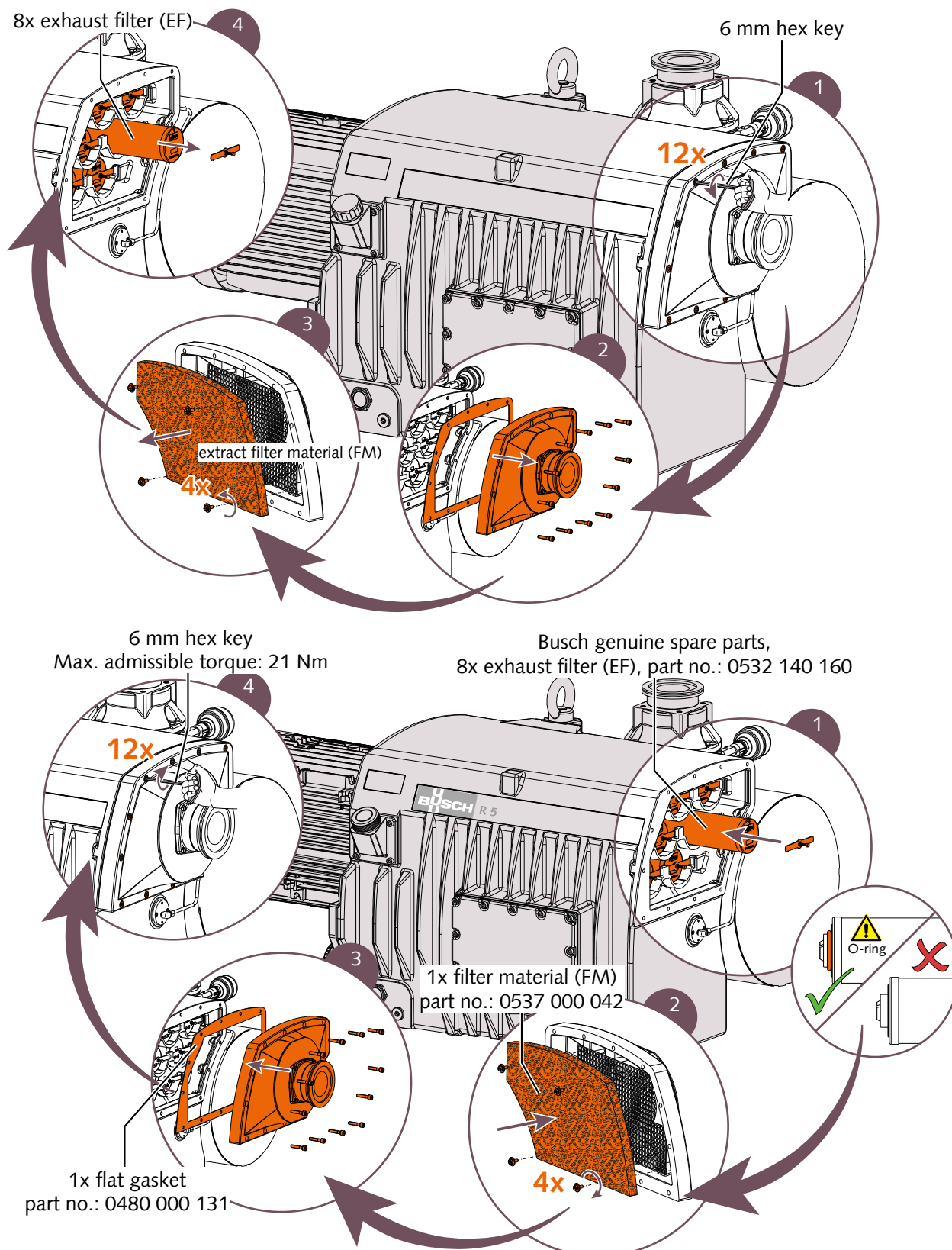




For oil type and oil capacity see Technical Data [► 25] and Oil [► 25].



7.4 Exhaust Filter Change



8 Overhaul

NOTICE

Improper assembly.

Risk of premature failure!

Loss of efficiency!

- It is highly recommended that any dismantling of the machine that goes beyond anything that is described in this manual should be done through Busch.



WARNING

Machines contaminated with hazardous material.

Risk of poisoning!

Risk of infection!

If the machine is contaminated with hazardous material:

- Wear appropriate personal protective equipment.

In case of the machine having conveyed gas that was contaminated with foreign materials which are dangerous to health:

- Decontaminate the machine as good as possible and state the contamination status in a 'Declaration of Contamination'.

Busch will only accept machines that come with a complete filled in and legally binding signed 'Declaration of Contamination'.

(Form downloadable from www.buschvacuum.com)

9 Decommissioning

- Shut down the machine and lock against inadvertent start up.
- Turn off the water supply.
- Vent the connected lines to atmospheric pressure.
- Disconnect all connections.

In case of storage is planned:

- See Storage [► 8].

9.1 Dismantling and Disposal

- Drain the oil.
- Remove the exhaust filters.
- Remove the oil filter.
- Separate special waste from the machine.
- Dispose of special waste in compliance with applicable regulations.
- Dispose of the machine as scrap metal.

10 Spare Parts

 **NOTICE**

Use of non-Busch genuine spare parts.

Risk of premature failure!

Loss of efficiency!

- The exclusive use of Busch genuine spare parts and consumables is recommended for the proper function of the machine and for granting of warranty.

Spare parts kit	Description	Part no.
Service kit (RA 0750 A)	Includes all the necessary parts for main- tenance.	0992 568 271

If other parts are required:

- Contact your Busch representative for the detailed spare parts list.

11 Troubleshooting

DANGER

Live wires.

Risk of electrical shock.

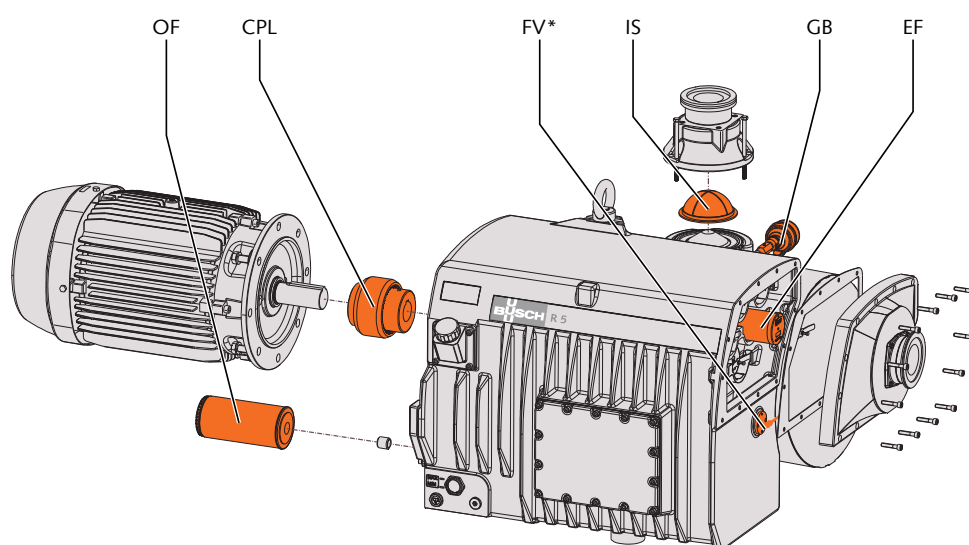
- Electrical installation work must only be executed by qualified personnel.

CAUTION

Hot surface.

Risk of burns!

- Prior to any action requiring touching the machine, let the machine cool down first.



Problem	Possible Cause	Remedy
The machine does not start.	The motor is not supplied with the correct voltage.	• Check the power supply.
	The motor is defective.	• Replace the motor.
	The coupling (CPL) is defective.	• Replace the coupling (CPL).
The machine does not reach the usual pressure on the suction connection.	Oil level too low.	• Top up oil.
	The inlet screen (IS) is partially clogged.	• Clean the inlet screen (IS).
	The inlet filter cartridge (optional) is partially clogged.	• Replace the inlet filter cartridge.
	Internal parts are worn or damaged.	• Repair the machine (contact Bosch).
The machine runs very noisily.	Worn coupling (CPL).	• Replace the coupling (CPL).
	Stuck vanes.	• Repair the machine (contact Bosch).
	Defective bearings.	• Repair the machine (contact Bosch).

The machine runs too hot.	Insufficient cooling.	• Remove dust and dirt from the machine.
	Ambient temperature too high.	• Observe the permitted ambient temperature.
	Oil level too low.	• Top up oil.
	The exhaust filters (EF) are partially clogged.	• Replace the exhaust filters (EF).
The oil is black.	Oil change intervals are too long.	• Flush the machine (contact Busch).
	The inlet filter (optional) is defective.	• Replace the inlet filter.
	The machine runs too hot.	• See problem "The machine runs too hot".
The oil is emulsified.	The machine sucked in liquids or significant amounts of vapour.	• Flush the machine (contact Busch). • Clean the filter of the gas ballast valve (GB). • Modify the operational mode (see Conveying Condensable Vapours [► 16]).

For the solution of problems not mentioned in the troubleshooting chart contact your Busch representative.

12 Technical Data

		RA 0750 A
Nominal pumping speed (50Hz / 60Hz)	m ³ /h	750 / 750
Ultimate pressure	hPa (mbar) abs.	0.08
Nominal motor rating (50Hz / 60Hz)	kW (hp)	18.5 (25)
Nominal motor speed (50Hz / 60Hz)	min ⁻¹	1200 / 1200
Noise level (EN ISO 2151) (50Hz / 60Hz)	dB(A)	78 / 78
Water vapour tolerance max. (with gas ballast valve)	hPa (mbar)	40
Water vapour capacity (with gas ballast valve) (50Hz / 60Hz)	l / h	18 / 22
Operating temperature (50Hz / 60Hz)	°C	80 / 80
Max. allowable pressure in the oil mist separator	hPa (mbar) abs.	1600
Max. allowable gas inlet temperature	°C	≤50 hPa (mbar) ► 150
		>50 hPa (mbar) ► 80
Ambient temperature range	°C	See Oil [► 25]
Ambient pressure		Atmospheric pressure
Cooling water requirements		See Cooling Water Connection [► 11]
Oil capacity	l	15
Weight approx.	kg	670

13 Oil

	VM 100
ISO-VG	100
Ambient temperature range [°C]	0 ... 30
Part number 1 L packaging	0831 000 060
Part number 5 L packaging	0831 000 059
Warning signal Oil temperature [°C]	90
Switch point / Trip signal Oil temperature [°C]	110

To know which oil has been filled in the machine, please refer to the nameplate (NP).

14 EU Declaration of Conformity

This Declaration of Conformity and the CE-mark affixed to the nameplate are valid for the machine within the Busch scope of delivery. This Declaration of Conformity is issued under the sole responsibility of the manufacturer. When this machine is integrated into superordinate machinery the manufacturer of the superordinate machinery (this may be the operating company) must conduct the conformity assessment process for the superordinate machine or plant, issue the Declaration of Conformity for it and affix the CE-mark.

The manufacturer

**Ateliers Busch S.A.
Zone Industrielle
CH-2906 Chevenez**



declare that the machine(s) **R 5 RA 0750 A**

with a serial number from **C1701...** to **C1852...**

has (have) been manufactured in accordance with the European Directives:

- 'Machinery' 2006/42/EC
- 'Electromagnetic Compatibility' 2014/30/EU
- 'RoHS' 2011/65/EU, restriction of the use of certain hazardous substances in electrical and electronic equipment

and following the standards.

Standard	Title of the Standard
EN ISO 12100:2010	Safety of machinery - Basic concepts, general principles of design
EN ISO 13857:2008	Safety of machinery - Safety distances to prevent hazard zones being reached by the upper and lower limbs
EN 1012-1:2010 EN 1012-2:1996 + A1:2009	Compressors and vacuum pumps - Safety requirements - Part 1 and Part 2
EN ISO 2151:2008	Acoustics - Noise test code for compressors and vacuum pumps - Engineering method (grade 2)
EN 60204-1:2006	Safety of machinery - Electrical equipment of machines - Part 1: General requirements
EN 61000-6-2:2005	Electromagnetic compatibility (EMC) - Generic standards. Immunity for industrial environments
EN 61000-6-4:2007 + A1:2011	Electromagnetic compatibility (EMC) - Generic standards. Emission standard for industrial environments
EN ISO 13849-1:2015 ⁽¹⁾	Safety of machinery - Safety-related parts of control systems - Part 1: General principles for design

Person authorised to compile the technical file:

Gerd Rohweder
Busch Dienste GmbH
Schauinslandstr. 1
DE-79689 Maulburg

Chevenez, 16.03.2016

Christian Hoffmann, General director

⁽¹⁾ In case control systems are integrated.

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